

### ABSTRACT OF THE DISCLOSURE

A light-emitting device that uses a light-emitting element which can be minimized its deterioration as a display element is provided. And also a light-emitting device which can control power consumption and enhance reliability by using the light-emitting element as a display element, and a manufacturing method thereof are provided. A light-emitting device in which the concentration of dopant is set in the range of no fewer than 0.001%, nor more than 0.35% by weight, a photosensitive organic resin film having an anode and an opening is disposed on a first passivation film, an anode, a cathode, and a light-emitting layer are overlapped in the opening, and the organic resin film and the cathode are covered with a second passivation film.